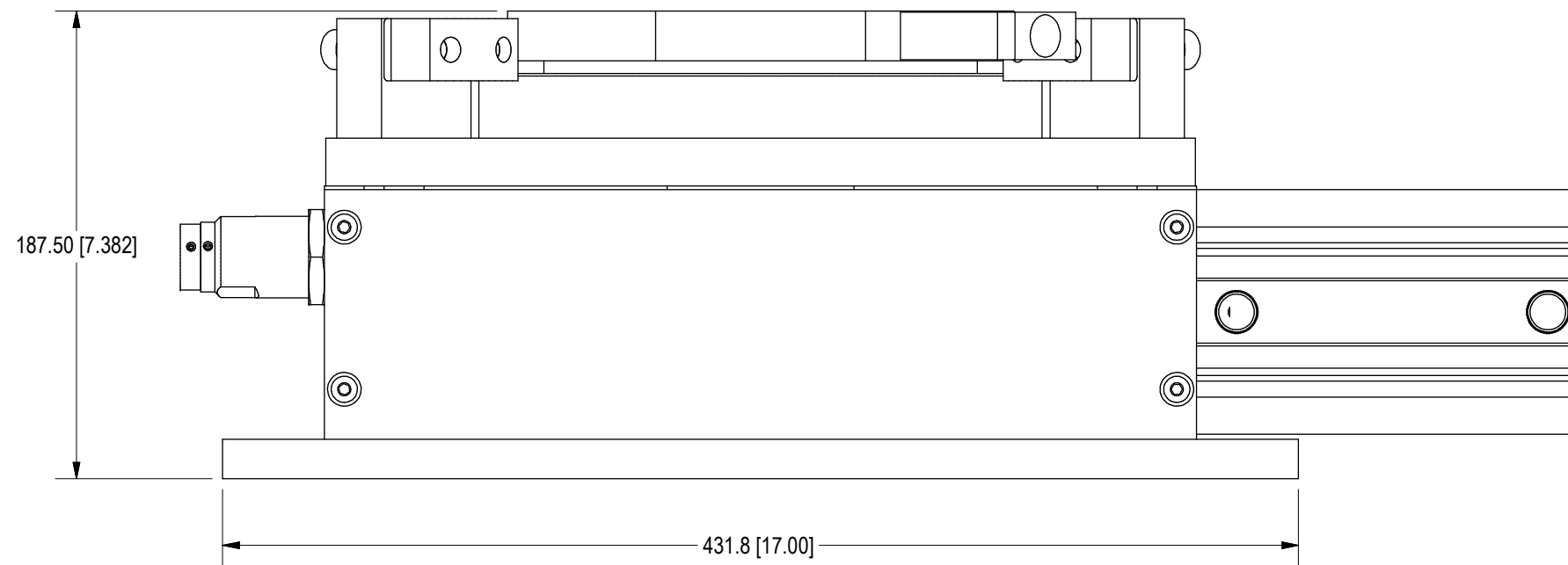


SMC AIR CYLINDER
 80mm BORE x 100mm STROKE
 3/8 G-PORTS
 SWITCH READY (CUSTOMER SUPPLIED)
 MUST USE FLOW CONTROLS
 PORTS ON THIS SURFACE



ROTATE TABLE:

MAX LOAD: 250lbf (68kg)
 MAX INERTIA: 555 lb*ft² (23.5 kg*m²)
 MAX TORQUE: 600 in*lbf (68 N*m)
 2 sec INDEX TIME
 90 DEG ROTATE

ORDER AS: CD0032

UNITS ARE MILLIMETERS
 (i.e.X.XXmm [x.xxx"])
 DO NOT SCALE DRAWING

EXCEPT AS NOTED DECIMAL TOL SHALL BE: 0 PLACE (FRACTIONS) ± .400 [1/64"] 1 PLACE ± .200 [0.010"] 2 PLACE ± .100 [0.005"] 3 PLACE ± .010 [0.0005"] ALL DOWEL LOC± 0.010[.0005"] BETWEEN HOLES	EXCEPT AS NOTED, MAXIMUM ALLOWABLE ROUGHNESS SHALL BE: 1 PLACE FINISH 6 MICRONS (250 MICROINCHES) 2 PLACE FINISH 3 MICRONS (125 MICROINCHES) 3 PLACE FINISH 1.6 MICRONS (63 MICROINCHES)
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CAROMATION simplifying automation			
TOOL NAME ROTATE TABLE			
DRAWN BY GSK	DATE 12/27/2018	LAST EDIT BY GSK	REF NUMBER 20190618A
SHEET 2	OF 12	FILE NAME	CD0032-TR01-V1-A001B
SCALE 1:1			